

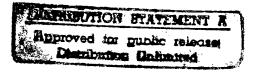


Testing of Materials from the Minnesota Cold Regions Pavement Research Test Facility

Susan R. Bigl and Richard L. Berg

September 1996

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Abstract: The U.S. Army Cold Regions Research and Engineering Laboratory (CRREL) conducted various laboratory tests on pavement materials from the Mn/ROAD facility. The tests helped to characterize the behavior of materials under season frost conditions, and to provide input necessary for modeling the materials with the Mechanistic Pavement Design and Evaluation Procedure under development at CRREL. This report

describes test results that define the physical characteristics, such as grain size, specific gravity, Atterberg limits, organic content, and compaction, as well as hydraulic properties, such as moisture retention and hydraulic conductivity, frost susceptibility, and unfrozen moisture content of two subgrade samples and two base materials from Mn/ROAD.

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Special Report 96-20



Testing of Materials from the Minnesota Cold Regions Pavement Research Test Facility

Susan R. Bigl and Richard L. Berg

September 1996



Prepared for MINNESOTA DEPARTMENT OF TRANSPORTATION

PREFACE

This report was prepared by Susan R. Bigl, Research Physical Scientist, Civil and Geotechnical Research Division, Research and Engineering Directorate, U.S. Army Cold Regions Research and Engineering Laboratory (CRREL), Hanover, New Hampshire, and by Dr. Richard L. Berg, formerly a Research Civil Engineer at CRREL.

This work was funded through Agreement 64632, Task Order 1 with the Minnesota Department of Transportation (Mn/DOT) and a Construction Productivity Advancement Research (CPAR) project, Construction of Roads in Seasonal Frost Areas, between Mn/DOT and CRREL.

The authors thank George Cochran of the Minnesota Road Research Project and Dr. Vincent Janoo of CRREL for technically reviewing the manuscript of this report.

Soils testing is a time-consuming and labor-intensive activity and the information reported here is the result of work done by a team of personnel who work in the soils laboratory at CRREL. Their efforts are greatly appreciated. Jeffrey Stark, soils laboratory manager, coordinated and initiated the work, and designed some new devices to aid molding and processing frozen samples. Rosanne Stoops conducted the grain-size analysis, Atterberg limits, specific gravity, and organic content tests. Richard Roberts conducted the frost susceptibility tests and some of the compaction tests. Charles Smith determined the remaining compaction curves. Jon Ingersoll conducted the hydraulic property tests—moisture retention and hydraulic conductivity. And finally, Dr. Patrick Black determined the unfrozen moisture content characteristics.

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EXECUTIVE SUMMARY

Laboratory tests were conducted on pavement materials from the Minnesota Road Research Project (Mn/ROAD) to characterize their behavior under seasonal frost conditions, and to provide input necessary for modeling the materials with the Mechanistic Pavement Design and Evaluation Procedure under development at CRREL. Test results described in this report include those to generally characterize physical properties: grain-size distribution, specific gravity, Atterberg limits, organic content, hydraulic properties (moisture retention and hydraulic conductivity), and compaction. Also included are tests more specifically related to freeze/thaw processes: frost susceptibility and unfrozen moisture content at subfreezing temperatures. Results of resilient modulus tests determined in both the frozen and thawed (or unfrozen) condition are reported separately (Berg et al. 1996).

The materials reported on here include four samples of the clay subgrade from beneath the Mn/ROAD site and the two bases with the least (class 6 special) and greatest (class 3 special) amounts of the fine fraction. When this testing was performed, the two bases with intermediate amounts of fines (class 4 special and class 5 special) were unavailable. However, to conduct subsequent modeling with the Mechanistic Design Procedure (Bigl and Berg 1996), it was necessary to approximate their behavior using properties of similar materials. Therefore, this report includes characterization test results conducted previously on materials most closely matching the specified size gradations of the class 4 and 5 subbases. A subbase from taxiway A at the Albany, New York, airport (Cole et al. 1987) substituted for the class 4 special subbase. Dense-graded stone, from a Winchendon, Massachusetts, test site (Cole et al. 1986) substituted for the class 5 special. These materials are referred to here, respectively, as TAS (taxiway A subbase) and DGS (dense-graded stone).

Three of the four subgrade samples have grain size distributions that classify them as sandy lean clays, while the fourth is classified as a clayey sand. Both the class 3 special, a well-graded sand, and the class 6 special, a well-graded gravel with sand, met the Mn/DOT specifications. The TAS material is finer at the no. 40 and no. 200 sieve sizes than the specifications for the class 4 special, so that its predicted behavior may not be exactly the same as the actual material. Densegraded stone meets the specifications for class 5 special except for slightly exceeding the amount of fines at the no. 200 sieve.

Frost-susceptibility test results indicate that two of the subgrade samples rank as being highly frost susceptible; the other two subgrade samples rank medium in frost susceptibility. Of the base materials, data on the class 3 and substitute class 4 materials are unavailable; the DGS material (class 5 substitute) ranked medium and the class 6 special material ranked as having negligible frost susceptibility.

Moisture retention and unstaturated hydraulic conductivity tests were conducted in a pressure cell permeameter at tensions ranging from 0 to 700 cm of water (0 to 10 lb/in.²). Water contents by weight percent had the following ranges: subgrades 14–22%, class 3 special 5–12%, TAS 5–9%, DGS 3–17%, and class 6 special 1–18%. Hydraulic conductivities in cm/hr ranged as follows: subgrades 10⁻² to 10⁻⁵

cm/hr $(3 \times 10^{-8} \text{ to } 3 \times 10^{-11} \text{ m/s})$, class 3 special 4.5 to 10^{-4} cm/hr $(10^{-5} \text{ to } 3 \times 10^{-10} \text{ m/s})$, TAS 2.7 to 10^{-4} cm/hr $(8 \times 10^{-6} \text{ to } 3 \times 10^{-10} \text{ m/s})$, DGS 5.5 to 10^{-5} cm/hr $(10^{-5} \text{ to } 3 \times 10^{-11} \text{ m/s})$, and class 6 special 4.7 to 10^{-5} cm/hr $(10^{-5} \text{ to } 3 \times 10^{-11} \text{ m/s})$.

The variation of unfrozen moisture content with temperature was determined using pulsed nuclear magnetic resonance. Subgrade samples contained about 5% unfrozen moisture at temperatures below -2°C; class 3 special and class 6 special materials contained less than 1% unfrozen moisture at these temperatures. Unfrozen moisture content data are not available for the substitute materials.

Testing of Materials from the Minnesota Cold Regions Pavement Research Test Facility

SUSAN R. BIGL AND RICHARD L. BERG

INTRODUCTION

This is one of four reports that describe work conducted by the U.S. Army Cold Regions Research and Engineering Laboratory related to the Minnesota Road Research Project (Mn/ROAD) constructed by the Minnesota Department of Transportation (Mn/DOT). The emphasis of this report is to summarize information resulting from various laboratory tests conducted to characterize materials from Mn/ROAD. Another report discusses the results of resilient modulus testing of the Mn/ ROAD materials (Berg et al. 1996). A third report describes computer modeling that applies the mechanistic design procedure under development at CRREL to some of the Mn/ROAD test sections (Bigl and Berg 1996a), and the final report summarizes information in the first three reports (Bigl and Berg 1996b).

The laboratory tests discussed here include frost susceptibility (along with the physical properties: grain-size distribution, specific gravity, optimum density and moisture content at specified compactive efforts, Atterberg limits, and organic content), hydraulic properties, and unfrozen moisture content.

Materials received

Laboratory testing was performed on samples of the clay subgrade from beneath the Mn/ROAD site and on two of the materials that were used as base and subbase in the pavement sections at Mn/ROAD. During the testing, a double nomenclature was developed for the subgrade samples. Mn/DOT refers to the samples as no. 563, 564, 565,

and 566. We alternatively refer to these same respective materials as samples 1171, 1193, 1206, and 1232.

The base and subbase materials tested included the class 3 special subbase, a material with a high percentage of fines, and the class 6 special base, which has a relatively small amount of fines. The "special" specifications for the base and subbase materials were established specifically for Mn/ ROAD, and are different from Mn/DOT's normal base/subbase specifications. Class 3 special and class 6 special materials were initially transmitted to us as separate size fractions. We created some samples by mixing these fractions to achieve gradations near the center of the limits specified by Mn/DOT; these samples are referred to as "blended" materials. Subsequently, we received samples of these materials drawn from stockpiles created for Mn/ROAD. We refer to these as "stockpile" samples.

Mn/DOT also used two other subbase materials at the Mn/ROAD facility, termed class 4 special and class 5 special, which have percentages of fines that lie intermediate between class 3 special and class 6 special. Testing of these materials was accomplished under a later contract. However, in order to model the predicted damage of test sections that include class 4 special and class 5 special materials, their behavior was approximated using data from materials tested during prior studies that most closely matched their specified size gradations. A "dense-graded stone," that had been tested during a cooperative study in Winchendon, Massachusetts, was the material in our database that most closely matched the size gradation speci-

fications of the class 5 special subbase. A subbase from taxiway A at the Albany, New York, airport most closely matched the gradation of the class 4 special subbase specifications. We report here, where available, the comparable data for these substitute materials. A full report of their original testing can be found in Cole et al. (1987) for the Albany taxiway A subbase and in Cole et al. (1986) for the dense-graded stone.

Matrix of laboratory testing

Table 1 summarizes the matrix of laboratory tests conducted on the Mn/DOT materials and includes recommended future work. The table includes the tests that had been conducted on the class 3 special and class 6 special "blended" samples prior to receiving the "stockpile" materials. Further testing of the blended samples was stopped when the stockpile materials were received.

TEST RESULTS

Physical properties

Grain size distribution

We analyzed the particle size of the materials according to ASTM standard D422-63 and classified them according to ASTM D2487-83 as shown in Table 2. Table 2 also lists the equivalent classification according to AASHTO (1990). The resulting grain-size distribution curves are shown in Figure 1; final data from the analyses are in Appendix A. Figure 1 includes the revised specification limits for the class 3 special and class 6 special materials. The blended class 3 special material is slightly finer at sieves no. 10 and no. 40 than required by the specifications; the class 3 special stockpile meets the specification limits. Grain size distribution data are unavailable for the

Table 1. Laboratory tests performed on Mn/ROAD materials.

| | | Physic | cal propertie | S | | | | |
|--------------------|---------------|---------------------|---------------------|--------------------|-----------------|----------------|-------------------|----------------------|
| Material | Grain size | Specific gravity | Atterberg limits | Organic content | Compact test | Frost suscept. | Hydraul. prop. | Unfrozen moisture |
| Subgrade | | | | | | | | |
| 1171 (563) | o | О | O | О | 0 | 0 | o | 0 |
| 1193 (564) | 0 | O | О | o | O | О | - | 0 |
| 1206 (565) | o | O | O | o | O | О | О | 0 |
| 1232 (566) | 0 | O | 0 | o | O | O | 0 | 0 |
| Class 3 sp | | | | | | | | |
| Blended | o | 0 | _ | _ | 0 | _ | o | _ |
| Stockpile | 0 | O | 0 | _ | O | F | 0 | О |
| Class 4 sp | | | | | | | | |
| Taxiway A subbase | • | • . | _ | - | - | _ | • | _ |
| Class 5 sp | | | | | | | | |
| Dense-graded stone | i • | • | • | _ | - | • | • | _ |
| Class 6 sp | | | | | | | | |
| Blended | _ | o | _ | _ | 0 | 0 | 0 | _ |
| Stockpile | 0 | 0 | _ | | 0 | F | | 0 |

Notes:

- o work completed in this study
- data estimated from previous studies
- F recommended future work
- no plan to complete this cell in test matrix
- "Blended" materials were created from two components supplied by Mn/DOT
- "Stockpile" materials were furnished from stockpiles created for the Mn/ROAD project

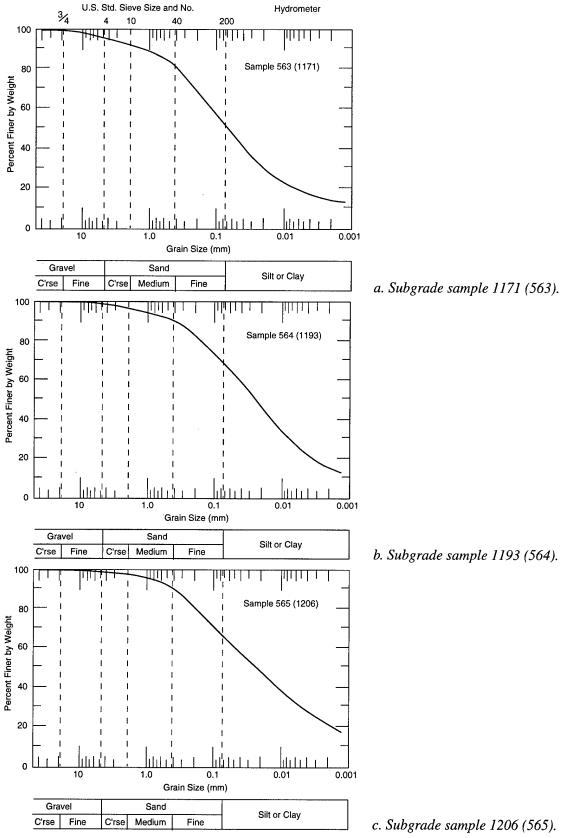


Figure 1. Grain size distribution of Mn/ROAD materials. Figures 1e to 1g that show the subbase and base materials include the range of Mn/DOT specifications.

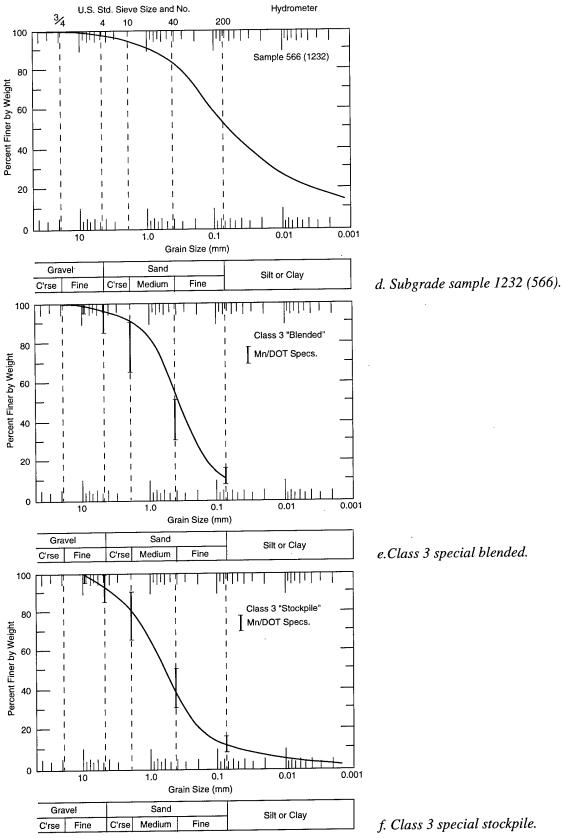
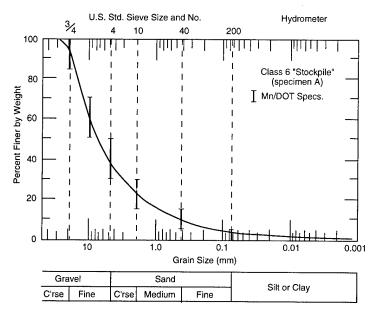


Figure 1 (cont'd). Grain size distribution of Mn/ROAD materials. Figures 1e to 1g that show the subbase and base materials include the range of Mn/DOT specifications.



g. Class 6 special stockpile, specimen A.

Figure 1 (cont'd).

Table 2. Physical properties of Mn/ROAD materials.

| | Classification | Specific | Atterber | Organic content | | |
|--|------------------------|--------------------|----------|-----------------|------|-----|
| Material | ASTM AA | | gravity | LL | PI | (%) |
| Subgrade | | | | | | |
| 1171 (563) | SC, Clayey sand | A-6 | 2.70 | 30.6 | 10.6 | 1.1 |
| 1193 (564) | CL, Sandy lean clay | A-6 | 2.70 | 31.2 | 14.3 | 1.4 |
| 1206 (565) | CL, Sandy lean clay | A-6 | 2.70 | 37.0 | 18.5 | 1.5 |
| 1232 (566) | CL, Sandy lean clay | A-6 | 2.71 | 26.4 | 10.9 | 0.7 |
| Class 3 | | | | | | |
| Blended | SW, Well-graded sand | _ | | | _ | |
| Stockpile | SW, Well-graded sand | A-1-b | 2.69 | 17.0* | 1.2* | |
| Class 4 | | | | | | |
| Albany taxiway A subbase [†] | SM, Silty sand | A-1-b | 2.73 | _ | | _ |
| Class 5: | | | | | | |
| Dense-graded stone [†] | GW, Well-graded gravel | A-1-a with sand | 2.81 | 23* | 3* | _ |
| Class 6: | | | | | | |
| Blended | GW, Well-graded gravel | A-1-a | 2.79 | _ | | _ |
| Stockpile | | with sand | | 2.74 | | |

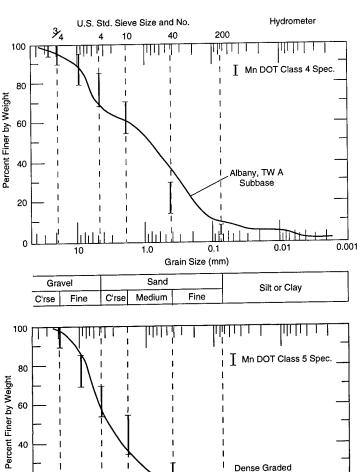
^{*} minus no. 40 sieve fraction.

class 6 special blended material; however, the gradation of the class 6 special stockpile meets specifications.

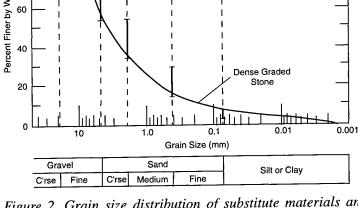
Grain size distribution of the materials substituted for class 4 special and class 5 special are shown in Figure 2, along with the Mn/DOT

specifications. The taxiway A subbase substituted for the class 4 special is finer than the specifications at the no. 40 and no. 200 sieve sizes, so that its predicted behavior may not be exactly the same as the actual material. Densegraded stone, the substitute for class 5 special

[†] from Cole et al. (1986, 1987)



a. Albany taxiway A subbase/class 4 special base.



b. Dense-graded stone, Winchendon/class 5 special base.

Figure 2. Grain size distribution of substitute materials and specifications for equivalent Mn/ROAD bases.

subbase, meets the specifications except for slightly exceeding the amount of fines at the no. 200 sieve.

Atterberg limits

Atterberg limits were performed on all the subgrade materials and on the fraction of the class 3 special stockpile material that passed the no. 40 sieve (ASTM D4318-84; Table 2). Limits of the minus no. 40 sieve fraction of the dense-graded stone are also noted in Table 2. Cole et al. (1987) did not conduct Atterberg limit tests on the Albany taxiway A subbase.

Specific gravity

Table 2 includes the results of the specific gravity tests conducted on the Mn/DOT materials according to ASTM D854-83. Also listed are the results for the substitute materials from Cole et al. (1986, 1987).

Organic content

Organic contents were conducted only on the subgrade materials, using ASTM D2974-87, Method C with a maximum furnace temperature of 500°C. Results are given in Table 2. No organic content data are available for the substitute materials.

Table 3. Compaction test results—Mn/ROAD materials.

| Material | Maximum dry density lb/ft ³ (Mg/m³) | Optimum water content (wt %) | Method employed |
|------------|--|------------------------------|--------------------|
| Subgrade | | | |
| 1171 (563) | 120.1 (1.92) | 13.8 | CE-55 |
| 1193 (564) | 120.6 (1.93) | 13.2 | CE-55 |
| 1206 (565) | 117.8 (1.89) | 15.5 | CE-55 |
| 1206 (565) | 105.5 (1.69) | 18.0 | CE-12 |
| 1206 (565) | 102.1 (1.64) | 20.4 | 5 K |
| 1232 (566) | 124.4 (1.99) | 11.9 | CE-55 |
| Class 3 | | | |
| Blended | 117.0 (1.87) | 11.0 | CE-12 |
| Stockpile | 131.8 (2.11) | 7.6 | CE-55 |
| Stockpile | 123.7 (1.99) | 11.0 | CE-12 |
| Class 6 | | | |
| Blended | 132.3 (2.12) | 4.1 | CE-55 |
| Stockpile | 130.4 (2.09) | 2.1 | CE-55 |
| Stockpile | 120.8 (1.93) | 4.0 | CE-12 |

Notes:

CE-55 is similar to AASHTO T-180

CE-12 is similar to AASHTO T-99

5 K has a compactive effort of 5,000 ft-lb/ft³ (239 kJ/m³)

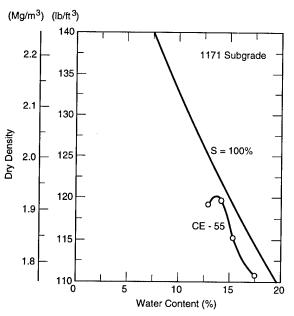
Compaction

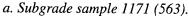
Results of the compaction tests are shown in Figure 3 and summarized in Table 3, along with the method used. Appendix B contains raw data from the tests. We used three compactive procedures in the tests conducted: 1) Army method CE-55 (MIL-STD-621A, method 100), which is similar to the modified AASHTO compaction test (AASHTO T-180-74) and involves a compactive effort of 55,000 ft-lb/ft³ (2,630 kJ/m³); 2) method CE-12 (MIL-STD-621A; equivalent to AASHTO T-99-81), which provides 12,000 ft-lb/ft³(575 kJ/ m³) of compactive effort; and 3) a procedure providing 5,000 ft-lb/ft³ (239 kJ/m³) of compactive effort using the same equipment used for the CE-55 and CE-12 methods. In all cases, a mechanical compactor with a "sector foot" was used to compact the samples.

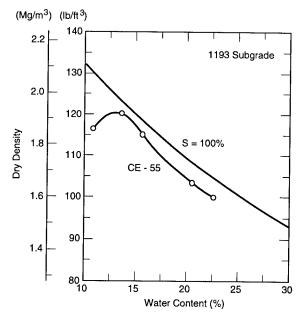
Cole et al. (1987) did not provide compaction data for the class 4 special and class 5 special subbase substitute materials.

Frost susceptibility

Frost susceptibility tests were conducted using the procedures described in Chamberlain (1987). Frost susceptibility was determined by subjecting







b. Subgrade sample 1193 (564).

Figure 3. Compaction test results.

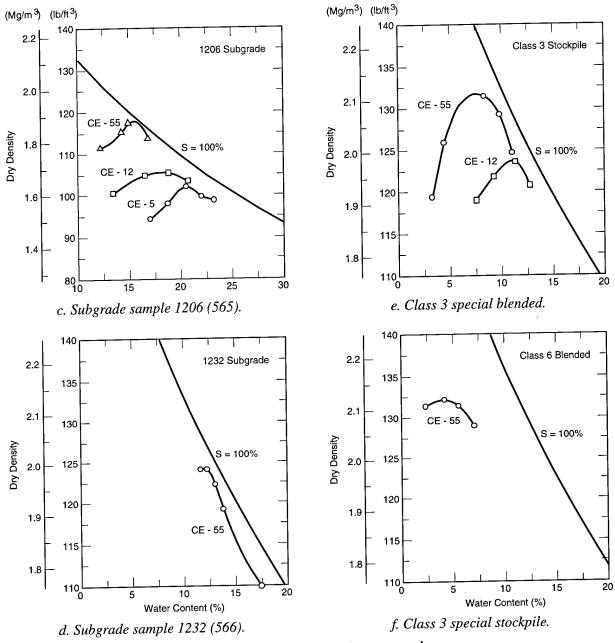


Figure 3 (cont'd). Compaction test results.

a soil sample to two freezing cycles and determining the heave rate during the first 8 hours of each cycle. The 8-hr heave rate was then converted to an equivalent heave rate in mm/day. The heave rate from the two cycles can vary significantly, especially if the soil contains large amounts of clay. To determine the thaw weakening of the soil at the completion of the test, a CBR (California Bearing Ratio) test is run on the thawed sample after allowing drainage for 24 hours. The sample's frost susceptibility classification is then determined

Table 4. Tentative frost susceptibility criteria (from Chamberlain 1987).

| Frost susceptibility classification | 8-hr heave rate (mm/day) | Thaw CBR (%) |
|-------------------------------------|--------------------------------|-----------------|
| Negligible | < 1 | > 20 |
| Very low | 1–2 | 20-15 |
| Low | 2–4 | 15–10 |
| Medium | 4–8 | 10–5 |
| High | 8–16 | 5–2 |
| Very high | >16 | < 2 |

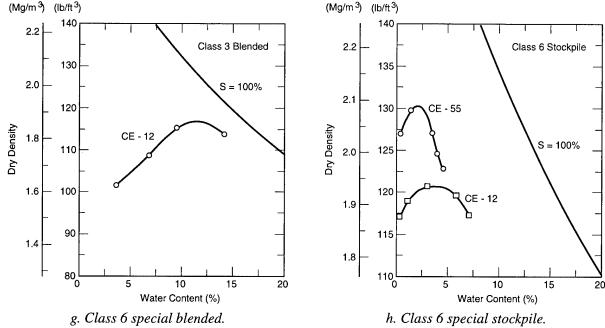


Figure 3 (cont'd).

using the criteria shown in Table 4. Results from these tests are used as a relative index rather than a quantitative predictor of behavior.

A partial frost susceptibility test was conducted on the class 3 special stockpile material, but equipment problems were discovered while running the test, and the results are not presented.

Table 5 summarizes the frost susceptibility test results for the subgrade samples and the class 6 special blended material. Figure 4 plots time

variation of the frost heave and frost depth data recorded during the tests, which are also reported in Appendix C. It should be noted that when samples of subgrade 1206 and 1232 were frozen a third time to prepare them for the frozen resilient modulus testing, both soils heaved at a rate that would have been considered highly frost susceptible. The data suggest that the frost susceptiblity of the subgrade may increase with increasing freeze-thaw cycles.

Table 5. Frost susceptibility test results.

| | 1st freeze cycle | | 2nd free | eze cycle | C | | |
|----------------|---------------------|---------|---------------------|-----------|------------|---------|-------------------|
| Material | Hv rate (mm/day) | Rating* | Hv rate (mm/day) | Rating* | CBR (%) | Rating* | Overall rating |
| Subgrade | | | | | | | |
| 1171 (563) | 1 | V. low | 7.5 | Medium | 2 | High | Medium |
| 1193 (564) | 9.3 | High | 22.5 | V. high | <1 | V. high | V. high |
| 1206 (565) | 9.3 | High | 16 | High | <1 | V. high | V. high |
| 1232 (566) | 1 | V. low | 7.5 | Medium | 2 | High | Medium |
| Class 5 (dense | e stone) | | | | | | |
| Sample 1 | 3.0 | Low | 3.0 | Low | 7 | Medium | Low |
| Sample 2 | NF | _ | 4.3 | Medium | 11 | Low | Medium |
| Sample 3 | 5.5 | Medium | 5.4 | Medium | 11 | Low | Medium |
| Sample 4 | 5.3 | Medium | 5.3 | Medium | 12 | Low | Medium |
| Class 6 | | | | | | | |
| blended | <1 | Negl. | <1 | Negl. | 29 | Negl. | Negl. |

^{*} Frost susceptibility rating

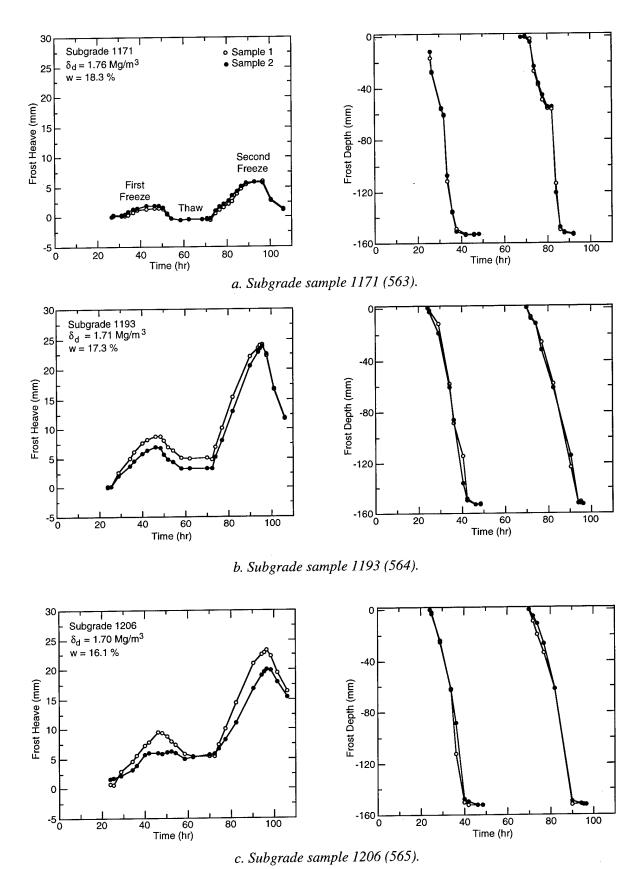


Figure 4. Data from frost susceptibility test on Mn/ROAD materials.

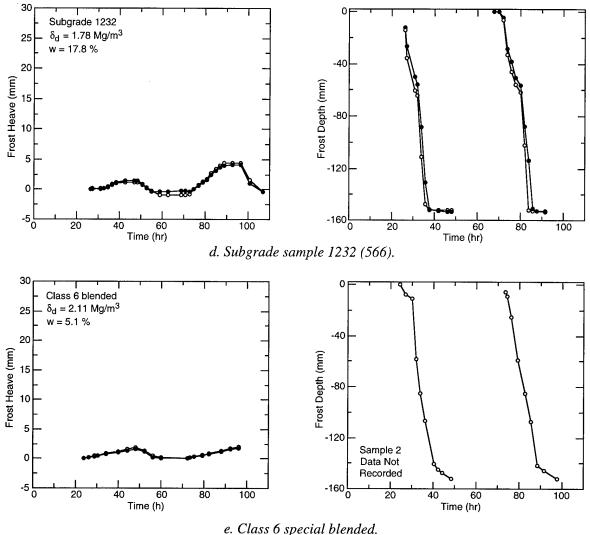


Figure 4 (cont'd).

Of the two substitute materials, frost susceptibility data are available only for dense-graded stone, as reported by Chamberlain (1986). Figure 5 shows the heave data, which are summarized in Table 5.

The data indicate that the frost susceptibility classifications of the subgrades range from medium to very high. The well-graded class 6 special base has negligible frost susceptibility, and the dense-graded stone (class 5 substitute) ranks as having medium frost susceptibility.

Hydraulic properties

Moisture retention and unstaturated hydraulic conductivity tests were conducted in a pressure cell permeameter using the procedures described in Ingersoll (1981). A typical moisture retention

test begins with a saturated sample that is dried incrementally to determine point values of moisture content and pore pressure head, during what is termed the drying or extraction phase of the test. Incremental amounts of moisture are then reintroduced to the sample in the wetting or absorption phase. At each moisture condition, an unstaturated hydraulic conductivity test is also conducted. Materials tested included subgrade samples 1171, 1206, and 1232; class 3 special and class 6 special blended materials; and class 3 special stockpile material. Data are also available for both substitute materials for class 4 special and class 5 special. Appendix D contains data from the moisture retention and unstaturated hydraulic conductivity tests.

The coarse nature of the class 6 material required a modification of the sample preparation procedure described by Ingersoll (1981). An 1/8-in. (3-mm) layer of coarse sand was placed at the contact with both the lower and upper porous plates of the test cell to allow proper capillary action at these interfaces. It is extremely difficult to obtain accurate data at tensions near saturation on the class 6 material because it drains so easily. Be aware, then, that the low tension data points are estimates, while the values at higher tensions are more accurate. To check that the inserted sand layers were not a large influence on the hydraulic test, a conventional saturated permeability test

was also run on the class 6 special material. The result was 6.0 cm/hr, which compares favorably with 4.7 cm/hr from the pressure cell permeameter.

A final note is that the test on the subgrade sample 1171 was terminated during the extraction phase because an unknown amount of water was lost. Extraction values are also the only data available for the class 3 special blended subbase, class 6 special blended base, dense-graded stone base, and taxiway A subbase.

Figure 6 shows results of the moisture retention tests expressed both as weight and volumetric percentages. To view the results in terms of tension in kilopascals, divide the centimeters of water units by a factor of 10. The dashed lines in Figure 6

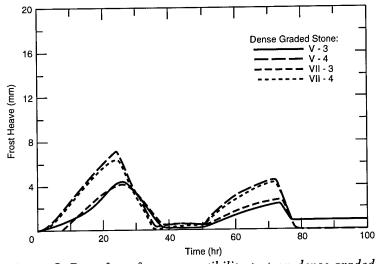


Figure 5. Data from frost susceptibility test on dense-graded stone (from Chamberlain 1986).

represent the calculated values used in the mechanistic design procedure to approximate the data using an equation in the form of Gardner's (1958), as follows:

$$\theta_{\rm u} = \frac{\theta_{\rm o}}{A_{\rm w} \left| h_{\rm p} \right|^{\alpha} + 1} \tag{1}$$

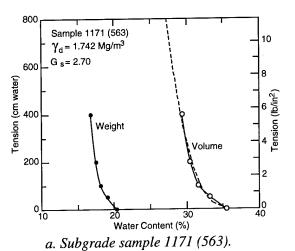
where θ_{ii} = volumetric unfrozen water content (%)

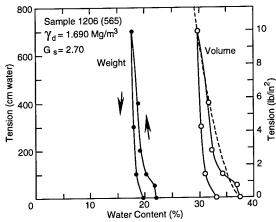
 θ_0 = soil porosity (%)

 $h_{\rm p}$ = pore pressure head (cm of water)

 $A_{\rm w}$ = Gardner's multiplier for the moisture characteristics

 α = Gardner's exponent for the moisture characteristics.





b. Subgrade sample 1206 (565).

Figure 6. Moisture retention test results. Dashed line represents Gardner's equation approximation of the extraction data.

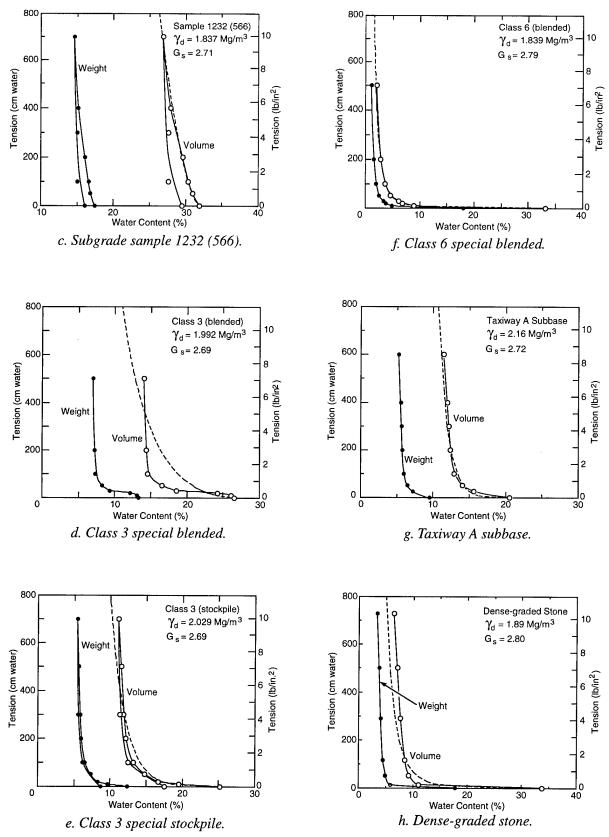


Figure 6 (cont'd). Moisture retention test results. Dashed line represents Gardner's equation approximation of the extraction data.

Table 6. Coefficients for hydraulic properties in the form of Gardner's equations.

| - | Moisture | retention | Hydraulic conductivity | | | |
|----------------------------|----------|-----------|---------------------------|--------|--|--|
| Material | A_w | α | A_K | β | | |
| Subgrade | | | | | | |
| 1171 (563) | 0.01232 | 0.4760 | 0.1647 | 1.5905 | | |
| 1206 (565) | 0.002399 | 0.7134 | 0.0005713 | 2.6395 | | |
| 1232 (566) | 0.002260 | 0.6790 | 0.001885 | 1.8129 | | |
| Class 3 | | | | | | |
| Blended | 0.026538 | 0.5933 | 0.0010507 | 3.5199 | | |
| Stockpile | 0.1735 | 0.3239 | 1647.1 | 0.7207 | | |
| Class 4 Taxiway A aubbase | 0.1520 | 0.2690 | 6.59×10^{-5} | 2.9620 | | |
| Class 5 Dense-graded stone | 0.4961 | 0.3660 | 3.912 | 1.3930 | | |
| Class 6 Blended | 1.0001 | 0.4444 | 1.0729 × 10 ⁻⁶ | 5.8979 | | |

We determined point values of θ_u and h_p in the moisture retention test and fitted eq 1 to the extraction curve using a least squares approach to determine the best fitted parameters A_w and α . Table 6 lists these parameters for the samples tested.

Results of the hydraulic conductivity tests are displayed vs. pore water tension in Figure 7. Again, the dashed line in Figure 7 is the best fit approximation used in the model to represent the unsaturated hydraulic conductivity using the equation:

$$K_{\rm H} = \frac{k_{\rm S}}{A_{\rm K} \left| h_{\rm p} \right|^{\beta} + 1} \tag{2}$$

where $K_{\rm H}$ = unsaturated hydraulic conductivity (cm/hr)

 $k_{\rm s}$ = saturated hydraulic conductivity (cm/ hr)

 h_p = pore pressure head (cm of water)

 A_{K}^{P} = Gardner's multiplier for hydraulic conductivity

 β = Gardner's exponent for hydraulic conductivity.

We determined point values of $K_{\rm H}$ and $h_{\rm p}$ for each sample and fitted eq 2 to the extraction data using a least squares approach to determine the best fitted parameters $A_{\rm K}$ and β (Table 6).

Figure 8 shows the relationship between degree of saturation and hydraulic conductivity for the materials tested and for the substitute materials. Exponential regression curves fit to the data, which include both extraction and absorption values, are shown in Table 7.

Table 7. Coefficients for hydraulic properties relating hydraulic conductivity (k, cm/hr) to degree of saturation (S, %) in the form $k = A \times 10^{B \times S}$.

| Material | A | В |
|----------------------------|-------------------------|-------|
| Subgrade | | |
| 1171 (563) | 8.539×10^{-21} | 0.184 |
| 1206 (565) | 9.503×10^{-22} | 0.189 |
| 1232 (566) | 5.880×10^{-20} | 0.161 |
| Class 3 | | |
| Blended | 3.035×10^{-11} | 0.114 |
| Stockpile | 1.061×10^{-9} | 0.100 |
| Class 4 Taxiway A subbase | 1.981×10^{-10} | 0.103 |
| Class 5 Dense-graded stone | 8.3491×10^{-5} | 0.050 |
| Class 6 Blended | 1.063×10^{-4} | 0.056 |

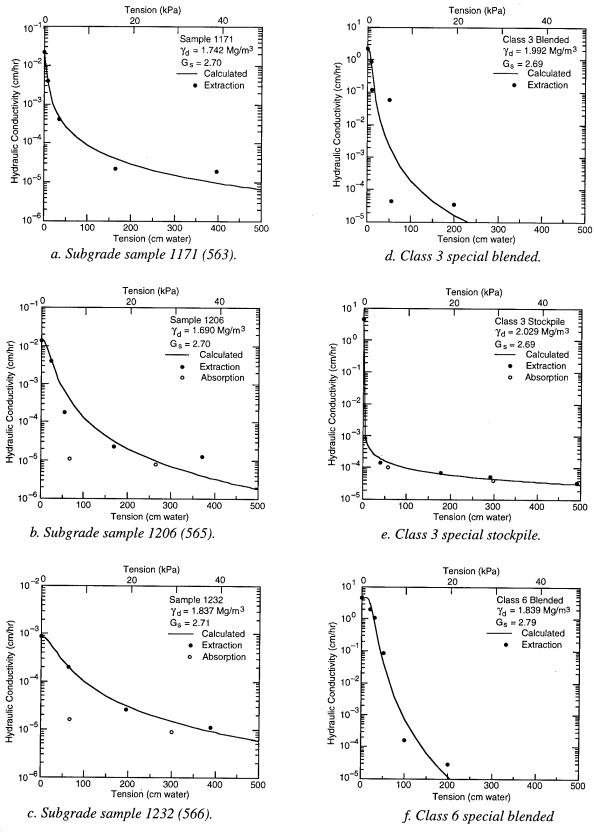
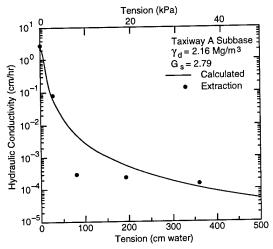
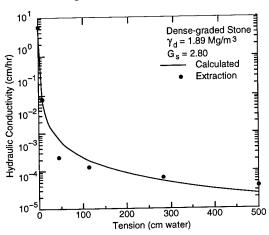


Figure 7. Tension vs. hydraulic conductivity curves. Solid line represents Gardner's equation approximation of the extraction data.



g. Taxiway A subbase.



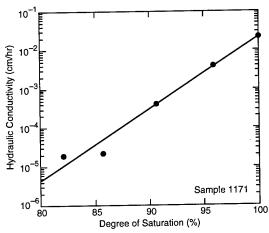
h. Dense-graded stone.

Figure 7 (cont'd). Tension vs. hydraulic conductivity curves. Solid line represents Gardner's equation approximation of the extraction data.

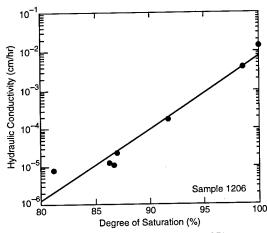
The best fit lines shown in Figures 7 and 8 are those that are generated from eq 1 and 2. Other equations may fit data from some samples better, but the Gardner's form equation is that currently employed in the mechanistic design procedure.

Unfrozen moisture content

The variation of unfrozen moisture content with temperature was determined by testing each material with a pulsed nuclear magnetic resonance technique (Tice et al. 1982). The cooling curve data are presented in Appendix E and in Figure 9. The figure also includes a curve of calculated values used to represent the data in the mechanistic procedure, produced with an equation in the form:



a. Subgrade sample 1171 (563)



b. Subgrade sample 1206 (565).

Figure 8. Degree of saturation vs. hydraulic conductivity curves. Solid line is an exponential regression fitted to both the extraction and absorption data, when available.

$$w_{\rm u} = \alpha \left(\frac{-T}{T_0}\right)^{\beta} \; ; \; T < 0^{\circ} \text{C}$$
 (3)

where $w_u = \text{gravimetric unfrozen moisture content}$ (%)

 $T = \text{temperature } (^{\circ}\text{C})$

 $T_0 = 1.0^{\circ}$ C

 α and β = constants

Table 8 presents the constants determined for each sample. The class 6 special stockpile material was split into two fractions above and below the no. 30 sieve. The calculated curve represents the equation developed for the minus no. 30 sieve fraction.

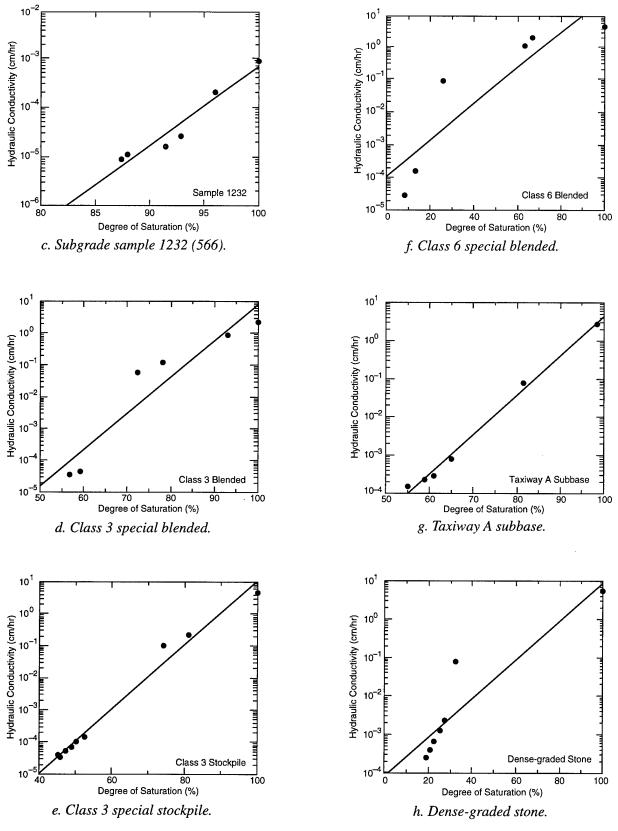


Figure 8 (cont'd). Degree of saturation vs. hydraulic conductivity curves. Solid line is exponential regression fit to both the extraction and absorption data, when available.

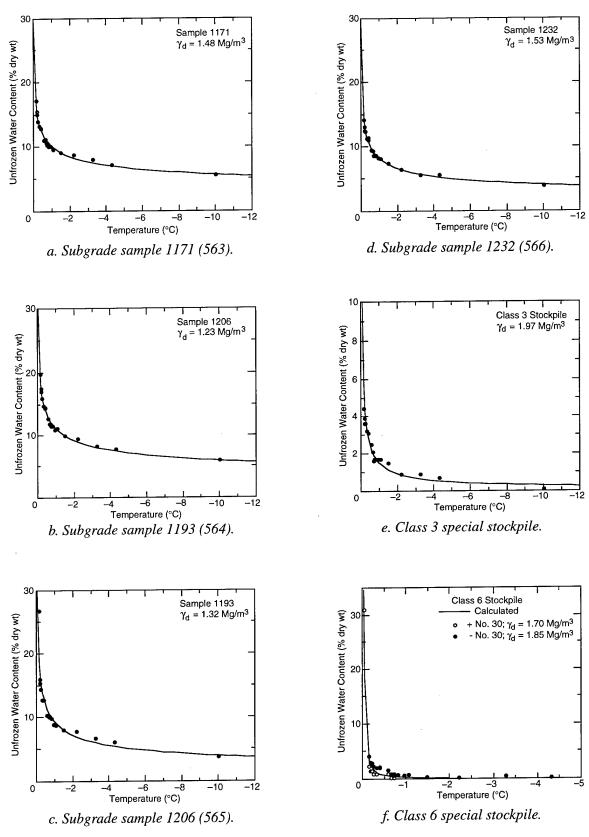


Figure 9. Temperature vs. gravimetric unfrozen water content curves. Solid line represents calculated values to approximate the data.

Table 8. Constants for unfrozen moisture content equations (expressed as a percentage).

| Material | α | β |
|--------------|--------|--------|
| Subgrade | | |
| 1171 (563) | 10.038 | -0.250 |
| 1193 (564) | 9.285 | -0.369 |
| 1206 (565) | 11.085 | -0.274 |
| 1232 (566) | 8.121 | -0.303 |
| Class 3 | | |
| Stockpile | 1.497 | -0.709 |
| Class 4 | | |
| Taxiway A | 3.0* | -0.25* |
| subbase | | |
| Class 5 | | |
| Dense-graded | 2.0* | -0.4* |
| stone | | |
| Class 6 | | |
| Stockpile | | |
| + No. 30 | 0.232 | -1.461 |
| – No. 30 | 0.567 | -1.115 |

^{*}Estimated; no data available

Unfrozen moisture content data are not available for the substitute materials, so constants to approximate their behavior were estimated. Table 8 lists the constants originally estimated for these materials by Cole et al. (1986, 1987); we continue their use.

Note that the subgrade samples contained approximately 5% unfrozen moisture at temperatures below -2°C; the class 3 special and class 6 special materials contained less than 1% unfrozen moisture at these temperatures.

CONCLUSIONS

This report has described the results of laboratory testing conducted to determine the physical and behavioral characteristics of materials believed to represent those that will be incorporated into the Mn/ROAD Research Facility. We can use our full understanding of these characteristics to predict the behavior of these materials with the Mechanistic Pavement Design Procedure under development at CRREL (Bigl and Berg 1996a).

Performance data from Mn/ROAD will allow us to verify/modify the procedure to better predict time to failure of pavement systems.

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APPENDIX A. GRAIN SIZE DISTRIBUTION OF MN/DOT MATERIALS

| | | | Percent Passing (by weight) | | | | | | |
|-----------|-----------------|----------|-----------------------------|--------|-----------|--------|-----------|--------|-----------|
| Sieve | Openings | San | p le | San | nple | Sam | ple | Sam | ple |
| Size/No. | (mm) | 11 | 71(563) | 11 | 93(564) | 12 | 06(565) | 1 | 232(566) |
| 1.0 (in) | 24.50 | | 100.0 | | 100.0 | | 100.0 | | 100.0 |
| 3/4 (in) | 19.10 | | 99.7 | | 99.9 | | 99.9 | | 99.9 |
| 3/8 (in) | 9.52 | | 97.6 | | 99.4 | | 99.7 | | 99.1 |
| # 4 | 4.75 | | 94.7 | | 98.7 | | 99.2 | | 97.8 |
| # 10 | 2.00 | | 91.3 | | 96.2 | | 98.1 | | 93.9 |
| # 20 | 0.85 | | 86.7 | | 93.3 | | 95.2 | | 89.0 |
| # 40 | 0.43 | | 81.2 | | 90.0 | | 90.7 | | 83.2 |
| # 60 | 0.25 | | | | | | | | |
| # 80 | 0.18 | | 66.5 | | 80.8 | | 78.4 | | 68.7 |
| #100 | 0.15 | | | | | | | | |
| #200 | 0.75 | | 48.2 | | 68.6 | | 64.8 | | 53.1 |
| Hydromete | er Results | 1 | | | | | | | |
| | | Diam. | % Passing | Diam. | % Passing | Diam. | & Passing | Diam. | % Passing |
| | | (mm) | Total | (mm) | Total | (mm) | Total | (mm) | Total |
| | | 0.0423 | 37.6 | 0.0367 | 57.9 | 0.0380 | 57.3 | 0.0413 | 44.7 |
| | | 0.0304 | 35.2 | 0.0270 | 53.0 | 0.0279 | 52.1 | 0.0302 | 39.4 |
| | | 0.0199 | 29.9 | 0.0182 | 44.4 | 0.0183 | 46.9 | 0.0197 | 34.2 |
| | | 0.0143 | 27.0 | 0.0134 | 38.8 | 0.0134 | 41.6 | 0.0141 | 31.6 |
| | | 0.0115 | 24.6 | 0.0112 | 35.7 | 0.0105 | 37.7 | 0.0117 | 28.9 |
| | | 0.0085 | 21.7 | 0.0081 | 30.8 | 0.0080 | 35.1 | 0.0084 | 25.0 |
| | | 0.0061 | 19.4 | 0.0057 | 27.1 | 0.0058 | 31.3 | 0.0060 | 22.4 |
| | | 0.0030 | 15.5 | 0.0030 | 20.6 | 0.0029 | 23.7 | 0.0029 | 18.9 |
| | | 0.0013 | 11.7 | 0.0013 | 13.6 | 0.0013 | 16.9 | 0.0013 | 13.2 |
| Soil C | lass: | Clayey S | Sand, SC | Sandy | Lean | Sandy | / Lean | Sandy | / Lean |
| | | | | Clay | , CL | Clay | , CL | Clay | , CL |

APPENDIX A (CONT'D). GRAIN SIZE DISTRIBUTION OF MN/DOT MATERIALS

| | _ | | Perce | ent Passi | ng (by w | eight) | | _ |
|--------------|------------|-------------|----------|-----------|-----------|-------------|------------|-------|
| Sieve | Openings | Class 3 | | Clas | s 3 | Cla | ss 6 | |
| Size/No. | (mm) | Blended | | Stoc | kpile | Sto | ckpile | _ |
| 1.0 (in) | 24.50 | | | | | | 100.0 | |
| 3/4 (in) | 19.10 | 10 | 0.0 | | | | 94.1 | |
| 3/8 (in) | 9.52 | 5 | 8.4 | | 100.0 | | 60.3 | |
| # 4 | 4.75 | 9 | 6.0 | | 92.4 | | 38.1 | |
| | | | | | | | | |
| # 10 | 2.00 | ç | 71.1 | | 80.0 | | 22.5 | |
| # 20 | 0.85 | 7 | 78.9 | | 61.0 | | 14.5 | |
| # 40 | 0.43 | 9 | 2.6 | | 38.8 | | 10.2 | |
| # 60 | 0.25 | 3 | 3.2 | | 25.1 | | 7.5 | |
| # 80 | 0.18 | | | | | | | |
| #100 | 0.15 | • | 18.5 | | 16.6 | | 5.5 | |
| #200 | 0.75 | | 10.7 | | 12.1 | | 3.7 | |
| | | | | | | | | |
| Hydromete | er Results | | | | | | | |
| - | | Diam. % Pas | ssing | Diam. 7 | (Passing | Diam. | % Passing | |
| | _ | (mm) Tot | al | (mm) | Total | <u>(mm)</u> | Total | |
| | | | | 0.0476 | 9.6 | 0.0327 | 2.4 | |
| | | | | 0.0341 | 7.9 | 0.0210 | 1.9 | |
| | | | | 0.0217 | 7.0 | 0.0150 | 1.6 | |
| | | | | 0.0154 | 6.1 | 0.0123 | 1.4 | |
| | | | | 0.0126 | 5.7 | 0.0087 | 1.2 | |
| | | | | 0.0090 | 4.8 | 0.0062 | 1.0 | |
| | | | | 0.0064 | 4.4 | 0.0024 | 0.6 | |
| | | | | 0.0045 | 3.5 | 0.0013 | 0.5 | |
| | | | | 0.0015 | 1.7 | | | |
| Soil (| Class | Well-grade | d | Well-gr | raded | Well-grad | led Gravel | |
| | | Sand, SW | | Sand | , SW | With S | and, GW | |

APPENDIX B. SUMMARY OF COMPACTION DATA

Sample 1171

| Test Method = CE-55 | Mold Diam | = 6 in; | Gg= 2.699 | 9 | |
|----------------------|-----------|----------|-----------|----------|---|
| <u>Test Points</u> | 1 | 2 | 3 | 4 | 5 |
| Wet soil + mold (gm) | 11233.00 | 11305.00 | 11185.00 | 11086.00 | |
| Mold (gm) | 6660.00 | 6660.00 | 6660.00 | 6660.00 | |
| Tare + Wet Soil (gm) | 429.57 | 446.11 | 403.36 | 467.23 | |
| Tare + Dry Soil (gm) | 382.47 | 392.84 | 352.05 | 400.40 | |
| Tare (gm) | 17.28 | 18.16 | 17.91 | 18.21 | |
| Water Content (%) | 12.9 | 14.2 | 15.4 | 17.5 | |
| Dry Density (pcf) | 119.1 | 119.5 | 115.3 | 110.7 | |

Optimum Water Content (%)

13.8

Maximum Dry Density (pcf)

120.1

<u>Sample 1193</u>

| Test Method = CE-55 | Mold Diam | = 6 in; | $G_g = 2.699$ | 7 | |
|----------------------|-----------|----------|---------------|----------|----------|
| Test Points | 1 | 2 | 3 | 4 | 5 |
| Wet soil + mold (gm) | 11051.00 | 11308.00 | 11190.00 | 10897.00 | 10823.00 |
| Mold (gm) | 6660.00 | 6660.00 | 6660.00 | 6660.00 | 6660.00 |
| Tare + Wet Soil (gm) | 255.40 | 185.00 | 462.30 | 510.51 | 502.47 |
| Tare + Dry Soil (gm) | 232.11 | 163.90 | 402.04 | 426.72 | 413.11 |
| Tare (gm) | 17.71 | 9.11 | 17.90 | 18.28 | 18.10 |
| Water Content (%) | 10.9 | 13.6 | 15.7 | 20.5 | 22.6 |
| Dry Density (pcf) | 116.4 | 120.2 | 115.1 | 103.3 | 99.8 |

Optimum Water Content (%)
Maximum Dry Density (pcf)

13.2 120.6

Sample 1206

| st Method = CE-55 | Mold Diam | = 6 in; | $G_8 = 2.70$ | | |
|---------------------------------|-----------|----------|--------------|----------|---|
| Test Points | 1 | 2 | 3 | 4 | 5 |
| Wet soil + mold (gm) | 10909.00 | 11141.00 | 11239.00 | 11182.00 | |
| Mold (gm) | 6660.00 | 6660.00 | 6660.00 | 6660.00 | |
| Tare + Wet Soil (gm) | 314.43 | 351.33 | 404.72 | 425.04 | |
| <pre>Tare + Dry Soil (gm)</pre> | 282.19 | 309.74 | 354.68 | 366.51 | |
| Tare (gm) | 18.03 | 18.17 | 17.91 | 18.28 | |
| Water Content (%) | 12.2 | 14.3 | 14.9 | 16.8 | |
| Dry Density (pcf) | 111.3 | 115.3 | 117.2 | 113.8 | |

Optimum Water Content (%)

15.5

Maximum Dry Density (pcf)

117.8

APPENDIX B (CONT'D). SUMMARY OF COMPACTION DATA

Sample 1206 (cont.)

| Test Method = CE-12 EQUIV | Mold | Diam = 4 | in; Gg- | 2 | - |
|---|---|---|---|---|---|
| Test Points | 11 | 2 | 3 | 4 | 5 |
| Wet soil + mold (gm) | 6085.00 | 6206.00 | | | |
| Mold (cm) | 4364.00 | 4364.00 | 4364.00 | 4364.00 | |
| Tare + Wet Soil (gm) | 148.79 | 183.25 | 196.34 | 192.33 | |
| Tare + Dry Soil (gm) | 133.46 | 160.00 | 168.31 | 162.57 | |
| Tare (gm) | 18.82 | 18.85 | 18.87 | 18.84 | |
| Water Content (%) | 13.4 | 16.5 | 18.8 | 20.7 | |
| Dry Density (pcf) | 100.5 | 104.7 | 105.4 | 103.3 | |
| Optimum Water Content Maximum Dry Density (p | | 18.0 105.5 | | | |
| | cf) old Diam = | 105.5 4 in; G | | 4 | E |
| Maximum Dry Density (p Test Method = CE-5 Mo Test Points | cf) ld Diam = 1 | 105.5 4 in; G | 3 | 4 | 5 |
| Maximum Dry Density (p Test Method = CE-5 Mo Test Points Wet soil + mold (qm) | d Diam = 1 6030.00 | 105.5 4 in; G 2 6122.00 | 3 6221.00 | 6201.00 | 6202.00 |
| Maximum Dry Density (p Test Method = CE-5 Mo Test Points Wet soil + mold (gm) | d Diam = 1 6030.00 4364.40 | 105.5 4 in; G 2 6122.00 4364.40 | 3 6221.00 4364.40 | 6201.00 4364.40 | 6202.00 4364.40 |
| Maximum Dry Density (p Test Method = CE-5 Mo Test Points Wet soil + mold (gm) Mold (gm) Tare + Wet Soil (gm) | d Diam = 1 6030.00 4364.40 251.00 | 105.5 4 in; G 2 6122.00 4364.40 256.14 | 3 6221.00 4364.40 280.36 | 6201.00 4364.40 370.61 | 6202.00 4364.40 296.26 |
| Maximum Dry Density (p Test Method = CE-5 Mo Test Points Wet soil + mold (gm) Mold (gm) Tare + Wet Soil (gm) | dd Diam = 1 6030.00 4364.40 251.00 217.35 | 105.5 4 in; G 2 6122.00 4364.40 256.14 218.85 | 3 6221.00 4364.40 280.36 235.95 | 6201.00 4364.40 370.61 306.07 | 6202.00 4364.40 296.26 243.92 |
| Maximum Dry Density (p Test Method = CE-5 Mo Test Points Wet soil + mold (gm) | dd Diam = 1 6030.00 4364.40 251.00 217.35 | 105.5 4 in; G 2 6122.00 4364.40 256.14 | 3 6221.00 4364.40 280.36 235.95 | 6201.00 4364.40 370.61 306.07 | 6202.00 4364.40 296.26 243.92 |
| Maximum Dry Density (p Test Method = CE-5 Mo Test Points Wet soil + mold (gm) Mold (gm) Tare + Wet Soil (gm) Tare + Dry Soil (gm) | dd Diam = 1 6030.00 4364.40 251.00 217.35 | 105.5 4 in; G 2 6122.00 4364.40 256.14 218.85 18.82 | 3 6221.00 4364.40 280.36 235.95 | 6201.00 4364.40 370.61 306.07 18.65 | 6202.00 4364.40 296.26 243.92 18.65 |

Optimum Water Content (%) 20.4
Maximum Dry Density (pcf) 102.1

Sample 1232

| Test Method = CE-55 | Mold Diam | = 6 in; (| G _B = 2.71 | | |
|----------------------|-----------|-----------|-----------------------|----------|----------|
| Test Points | 1 | 2 | 3 | 4 | 5 |
| Wet soil + mold (gm) | 11374.00 | 11278.00 | 11360.00 | 11403.00 | 11058.00 |
| Mold (gm) | 6660.00 | 6660.00 | 6660.00 | 6660.00 | 6660.00 |
| Tare + Wet Soil (gm) | 208.18 | 213.41 | 224.37 | 215.36 | 221.50 |
| Tare + Dry Soil (gm) | 187.43 | 188.62 | 199.60 | 192.83 | 190.00 |
| Tare (gm) | 8.85 | 9.09 | 8.96 | 9.11 | 8.80 |
| | 11.6 | 13.8 | 13.0 | 12.3 | 17.4 |
| Water Content (%) | 124.1 | 119.3 | 122.3 | 124.2 | 110.1 |
| Dry Density (pcf) | 124.1 | 119.3 | 122.3 | 124.2 | 110.1 |

Optimum Water Content (%) 11.9
Maximum Dry Density (pcf) 124.4

APPENDIX B (CONT'D)

Class 3 Blended

| Test Points | 1 | 2 | 3 | 4 | 5 |
|----------------------|----------|----------|----------|----------|---|
| Wet soil + mold (gm) | 11672.00 | 12045.00 | 12391.00 | 12520.00 | |
| Mold (gm) | 8096.00 | 8096.00 | 8096.00 | 8096.00 | |
| Tare + Wet Soil (gm) | 482.49 | 433.64 | 523.69 | 689.72 | |
| Tare + Dry Soil (gm) | 466.09 | 406.83 | 479.38 | 605.15 | |
| Tare (gm) | 9.28 | 9.18 | 8.95 | 9.18 | |
| Water Content (%) | 3.6 | 6.7 | 9.4 | 14.2 | |
| Dry Density (pcf) | 101.5 | 108.7 | 115.4 | 113.9 | |

Optimum Water Content (%) 11.0
Maximum Dry Density (pcf) 117.0

Class 3 Stockpile

| st Method = CE-12 EQUI | V Mold | d Diam = 0 | 6 in; Gg | = 2.69 | |
|------------------------|----------|------------|----------|----------|---|
| Test Points | 1 | 2 | 3 | 4 | 5 |
| Wet soil + mold (gm) | 11013.00 | 11183.00 | 11336.00 | 11286.00 | |
| Mold (gm) | 6656.00 | 6656.00 | 6656.00 | 6656.00 | |
| Tare + Wet Soil (gm) | 676.20 | 945.55 | 996.94 | 1205.27 | |
| Tare + Dry Soil (gm) | 630.03 | 867.45 | 897.56 | 1071.08 | |
| Tare (gm) | 18.07 | 18.11 | 18.17 | 18.07 | |
| Water Content (%) | 7.6 | 9.2 | 11.3 | 12.8 | |
| Dry Density (pcf) | 119.1 | 121.9 | 123.6 | 120.7 | |

Optimum Water Content (%) 11.0 Maximum Dry Density (pcf) 123.7

Test Method = CE-55 Mold Diam = 6 in; $G_g = 2.69$ Test Points 1 2 3 Wet soil + mold (gm) 8344.00 8558.00 9088.00 8914.00 8796.00 Mold (gm) 4152.00 4083.00 4243.00 4083.00 4088.00 Tare + Wet Soil (gm) 727.59 759.11 995.13 922.33 1157.84 Tare + Dry Soil (gm) 705.39 727.62 920.50 841.71 1045.06 Tare (gm) 17.90 17.93 18.03 17.86 17.91 Water Content (%) 3.3 4.4 8.2 9.5 11.0 Dry Density (pcf) 119.3 126.0 131.6 129.7 124.7

Optimum Water Content (%) 7.6
Maximum Dry Density (pcf) 131.8

APPENDIX B (CONT'D). SUMMARY OF COMPACTION DATA

Class 6 Blended

| Test Method = CE-55 | Mold Diam | = 6 in; | $G_g = 2.79$ | | |
|----------------------|-----------|----------|--------------|----------|---|
| Test Points | 1 | 22 | 3 | 4 | 5 |
| Wet soil + mold (gm) | 11196.00 | 11301.00 | 11340.00 | 11317.00 | |
| Mold (gm) | 6618.00 | 6618.00 | 6618.00 | 6618.00 | |
| Tare + Wet Soil (gm) | 4728.50 | 4750.00 | 5925.00 | 4966.00 | |
| Tare + Dry Soil (gm) | 4634.60 | 4587.00 | 5688.80 | 4663.00 | |
| Tare (gm) | 599.00 | 595.70 | 1346.00 | 347.30 | |
| Water Content (%) | 2.3 | 4.1 | 5.4 | 7.0 | |
| Dry Density (pcf) | 131.5 | 132.3 | 131.6 | 129.1 | |

Optimum Water Content (%) 4.1
Maximum Dry Density (pcf) 132.3

Class 6 Stockpile

| Test Method = CE-12 EQUIV | / Mold | d Diam = 6 | 5 in; Gg= | = 2.74 | |
|---------------------------|----------|------------|-----------|----------|----------|
| Test Points | 1 | 2 | 3 | 4 | 5 |
| Wet soil + mold (gm) | 10654.00 | 10749.00 | 10885.00 | 10961.00 | 10929.00 |
| Mold (gm) | 6655.00 | 6655.00 | 6655.00 | 6655.00 | 6655.00 |
| Tare + Wet Soil (gm) | 878.57 | 912.69 | 934.37 | 1368.90 | 1254.79 |
| Tare + Dry Soil (gm) | 875.15 | 902.35 | 907.34 | 1294.23 | 1172.49 |
| Tare (gm) | 17.90 | 17.70 | 18.03 | 18.08 | 18.05 |
| Water Content (%) | 0.4 | 1.2 | 3.0 | 5.9 | 7.1 |
| Dry Density (pcf) | 117.1 | 119.0 | 120.7 | 119.5 | 117.3 |

Optimum Water Content (%) 4.0
Maximum Dry Density (pcf) 120.8

| Test Method = CE-55 | Mold Diam | = 6 in; | $G_8 = 2.74$ | | |
|----------------------|-----------|---------|--------------|---------|---------|
| Test Points | 1 | 2 | 3 | 4 | 5 |
| Wet soil + mold (gm) | 8508.00 | 8562.00 | 8655.00 | 8544.00 | 8729.00 |
| Mold (gm) | 4173.00 | 4087.00 | 4245.00 | 4174.00 | 4252.00 |
| Tare + Wet Soil (gm) | 1219.39 | 1170.10 | 1226.86 | 1177.11 | 1155.65 |
| Tare + Dry Soil (gm) | 1214.95 | 1130.99 | 1180.24 | 1126.05 | 1140.41 |
| Tare (gm) | 17.92 | 18.07 | 17.95 | 18.00 | 18.03 |
| Water Content (%) | 0.4 | 3.6 | 4.0 | 4.7 | 1.4 |
| Dry Density (pcf) | 126.9 | 126.9 | 124.6 | 122.7 | 129.8 |

Optimum Water Content (%) 2.1
Maximum Dry Density (pcf) 130.4

APPENDIX C. FROST SUSCEPTIBILITY TEST DATA¹

 γ_{d} = 109.6 pcf; W_{wt} = 18.3 %

| Time | Hea | ve | Time | Frost | Depth |
|-------|-----------|----------|-----------|----------|----------|
| (hrs) | <u>(m</u> | ım) | (hrs) | (m | m) |
| | Sample 1 | Sample 2 | | Sample 1 | Sample 2 |
| 26.5 | 0.03 | 0.03 | First Fre | eeze | |
| 27.3 | 0.14 | 0.39 | 25.8 | -16.89 | -11.82 |
| 31.0 | 0.21 | 0.39 | 26.7 | -27.19 | -28.10 |
| 32.7 | 0.15 | 0.45 | 30.8 | -55.40 | -55.64 |
| 34.3 | 0.39 | 0.93 | 31.9 | -61.38 | -60.61 |
| 36.5 | 0.80 | 1.28 | 33.6 | -111.92 | -107.49 |
| 38.3 | 1.15 | 1.52 | 35.9 | -135.50 | -135.72 |
| 42.5 | 1.39 | 1.88 | 37.8 | -148.78 | -150.66 |
| 46.6 | 1.46 | 1.88 | 41.9 | -152.71 | -153.25 |
| 48.5 | 1.52 | 1.89 | 45.9 | -152.65 | -153.18 |
| 50.3 | 1.34 | 1.54 | 48.1 | -152.62 | -153.14 |
| 52.2 | 0.52 | 0.66 | Second Fi | reeze | |
| 54.4 | -0.24 | -0.21 | 67.5 | -0.29 | -0.74 |
| 58.3 | -0.47 | -0.44 | 69.7 | -0.26 | -0.71 |
| 62.4 | -0.41 | -0.32 | 71.7 | -2.22 | -4.66 |
| 68.4 | -0.34 | -0.31 | 73.8 | -27.14 | -23.59 |
| 70.6 | -0.40 | -0.25 | 75.7 | -37.76 | -36.20 |
| 72.5 | -0.45 | -0.24 | 77.8 | -49.37 | -45.81 |
| 74.5 | 0.60 | 1.05 | 80.0 | -55.99 | -54.75 |
| 76.7 | 1.19 | 1.70 | 81.9 | -56.30 | -54.72 |
| 78.6 | 1.61 | 2.23 | 83.8 | -113.82 | -121.22 |
| 80.6 | 2.14 | 2.70 | 85.6 | -149.39 | -147.46 |
| 82.5 | 2.61 | 3.58 | 87.8 | -151.69 | -152.08 |
| 84.5 | 3.84 | 4.35 | 91.9 | -152.63 | -153.35 |
| 86.5 | 4.67 | 5.05 | | | |
| 88.8 | 5.43 | 5.64 | | | |
| 92.6 | 5.79 | 5.77 | | | |
| 96.5 | 5.91 | 5.71 | | | |
| 100.4 | 2.86 | 2.73 | | | |
| 106.3 | 1.34 | 1.22 | | | |

The data in this appendix are <u>not</u> original data points. They have been reconstructed by digitizing plots of the original data, which were misplaced.

APPENDIX C (CONT'D). FROST SUSCEPTIBILITY TEST DATA

 $\gamma_{\rm d}$ = 106.9 pcf; W_{wt}= 17.3 %

| Time | Hea | ve | Time | Frost | Depth |
|-------|----------|----------|-----------|----------|----------|
| (hrs) | (m | m) | (hrs) | (m | |
| | Sample 1 | Sample 2 | | Sample 1 | Sample 2 |
| 24.0 | 0.11 | 0.22 | First Fre | eeze | |
| 25.2 | 0.24 | 0.17 | 24.2 | 0.43 | 0.43 |
| 28.9 | 2.59 | 2.05 | 25.1 | -1.46 | -2.87 |
| 34.2 | 5.01 | 3.71 | 29.3 | -11.92 | -19.05 |
| 36.0 | 6.13 | 4.60 | 34.2 | -57.68 | -60.58 |
| 40.0 | 7.66 | 5.84 | 36.1 | -88.59 | -85.54 |
| 42.2 | 8.20 | 6.32 | 40.2 | -114.72 | -135.79 |
| 46.1 | 8.80 | 6.92 | 42.4 | -148.61 | -149.39 |
| 48.4 | 8.81 | 6.87 | 46.3 | -152.76 | -152.55 |
| 50.1 | 8.00 | 5.65 | 48.4 | -152.65 | -152.45 |
| 51.9 | 6.90 | 4.84 | Second Fi | reeze | |
| 54.1 | 6.39 | 4.38 | 70.2 | 0.40 | 0.51 |
| 58.0 | 5.12 | 3.29 | 72.0 | -6.51 | -7.76 |
| 62.1 | 4.97 | 3.25 | 74.2 | -11.73 | -11.67 |
| 70.1 | 5.06 | 3.34 | 77.1 | -26.27 | -31.91 |
| 72.2 | 4.90 | 3.29 | 82.2 | -57.68 | -61.07 |
| 74.0 | 6.89 | 5.23 | 90.2 | -123.30 | -114.15 |
| 76.9 | 10.12 | 8.05 | 93.9 | -152.45 | -152.39 |
| 82.0 | 15.45 | 12.98 | 95.1 | -150.72 | -152.01 |
| 89.9 | 22.08 | 20.62 | 96.2 | -152.68 | -152.62 |
| 93.9 | 23.56 | 22.80 | | | |
| 94.8 | 23.92 | 23.33 | | | |
| 95.9 | 24.15 | 23.80 | | | |
| 97.8 | 22.24 | 22.52 | | | |
| 101.2 | 16.65 | 16.80 | | | |
| 106.0 | 11.77 | 11.85 | | | |

APPENDIX C (CONT'D)

 γ_{d} = 106.2 pcf; W_{wt} = 16.1 %

| Time | Heave | | Time | Frost | Depth |
|-------|----------|----------|----------|----------|----------|
| (hrs) | (mm) | | (hrs) | (m | m) |
| | Sample 1 | Sample 2 | | Sample 1 | Sample 2 |
| 24.0 | 0.82 | 1.67 | First Fr | eeze | |
| 25.2 | 0.65 | 1.72 | 24.1 | 0.34 | 0.34 |
| 29.0 | 2.85 | 2.22 | 25.1 | -1.75 | -2.94 |
| 34.0 | 4.58 | 3.19 | 29.0 | -25.52 | -23.77 |
| 36.1 | 5.48 | 3.79 | 34.0 | -61.87 | -62.57 |
| 40.1 | 7.27 | 5.65 | 36.1 | -112.67 | -88.14 |
| 42.1 | 7.75 | 6.01 | 40.1 | -150.40 | -147.64 |
| 46.2 | 9.42 | 6.03 | 42.0 | -151.97 | -149.89 |
| 48.2 | 9.37 | 5.87 | 46.1 | -152.45 | -152.04 |
| 50.2 | 8.79 | 6.06 | 48.3 | -152.00 | -152.29 |
| 52.2 | 7.97 | 6.30 | Second F | reeze | |
| 54.3 | 7.33 | 5.96 | 70.1 | 0.09 | 0.09 |
| 58.4 | 5.88 | 4.92 | 72.1 | -9.14 | -4.94 |
| 62.4 | 5.37 | 5.24 | 74.0 | -19.70 | -11.18 |
| 70.1 | 5.35 | 5.75 | 77.1 | -33.51 | -26.40 |
| 72.2 | 5.42 | 5.82 | 82.1 | -61.55 | -61.85 |
| 74.2 | 7.43 | 6.66 | 90.2 | -152.31 | -149.84 |
| 77.3 | 10.04 | 8.15 | 94.1 | -151.79 | -151.67 |
| 82.3 | 14.37 | 11.07 | 95.5 | -152.05 | -151.95 |
| 90.3 | 21.01 | 16.84 | 96.5 | -152.33 | -151.91 |
| 94.4 | 22.56 | 18.99 | | | |
| 95.4 | 22.86 | 19.64 | | | |
| 96.4 | 23.22 | 20.00 | | | |
| 98.3 | 22.28 | 19.84 | | | |
| 101.4 | 19.41 | 17.91 | | | |
| 106.3 | 16.31 | 15.39 | | | |

APPENDIX C (CONT'D). FROST SUSCEPTIBILITY TEST DATA

 γ_{d} = 111.2 pcf; W_{wt} = 17.8 %

| Time | Heave | | Time | | |
|-------|----------|----------|----------|----------|----------|
| (hrs) | (mm) | | (hrs) | (m | m) |
| | Sample 1 | Sample 2 | | Sample 1 | Sample 2 |
| 26.4 | 0.08 | 0.13 | First Fr | eeze | |
| 27.1 | 0.14 | 0.13 | 26.0 | -14.36 | -12.06 |
| 31.0 | 0.10 | 0.14 | 27.0 | -36.01 | -26.75 |
| 32.6 | 0.16 | 0.21 | 30.9 | -60.63 | -49.74 |
| 34.7 | 0.40 | 0.50 | 31.8 | -64.62 | -55.74 |
| 36.7 | 0.70 | 0.86 | 33.8 | -110.92 | -88.12 |
| 38.5 | 1.00 | 1.16 | 35.7 | -147.57 | -130.84 |
| 42.7 | 1.13 | 1.46 | 37.8 | -152.21 | -151.52 |
| 46.8 | 1.15 | 1.48 | 41.9 | -152.49 | -153.14 |
| 48.5 | 1.15 | 1.48 | 46.0 | -152.44 | -153.43 |
| 50.7 | 0.75 | 0.91 | 48.0 | -152.42 | -153.40 |
| 52.8 | 0.29 | 0.21 | Second F | reeze | |
| 54.9 | -0.22 | -0.37 | 67.8 | 0.15 | -0.20 |
| 58.8 | -0.91 | -0.35 | 69.9 | 0.18 | -0.18 |
| 62.8 | -0.95 | -0.34 | 71.8 | -6.46 | -4.83 |
| 68.7 | -0.87 | -0.21 | 73.8 | -33.44 | -28.52 |
| 70.8 | -0.86 | -0.26 | 75.8 | -46.42 | -38.51 |
| 72.9 | -0.80 | -0.31 | 77.8 | -56.06 | -50.84 |
| 74.7 | 0.08 | 0.05 | 79.8 | -61.70 | -56.83 |
| 76.8 | 0.73 | 0.64 | 81.8 | -102.34 | -87.86 |
| 78.8 | 1.32 | 1.17 | 83.7 | -152.32 | -113.56 |
| 80.7 | 1.80 | 1.64 | 85.8 | -152.96 | -150.94 |
| 82.7 | 2.68 | 2.47 | 87.7 | -152.93 | -152.59 |
| 84.8 | 3.38 | 3.12 | 91.6 | -152.89 | -153.20 |
| 86.8 | 4.03 | 3.71 | | | |
| 88.9 | 4.45 | 4.06 | | | |
| 92.7 | 4.40 | 4.13 | | | |
| 96.7 | 4.42 | 4.15 | | | |
| 100.6 | 1.58 | 1.06 | | | |
| 106.8 | -0.38 | -0.32 | | | |

APPENDIX C (CONT'D)

Class 6 blended

 $\gamma_d = 131.7 \text{ pcf; } W_{wt} = 5.1 \%$

| Time | Heave | | Time | Frost | Depth | |
|-------|--------------|--------|---------|----------|----------|--|
| (hrs) | (mm) | | (hrs) | (m | (mm) | |
| | Sample 1 Sar | nple 2 | | Sample 1 | Sample 2 | |
| 24.0 | 0.07 | 0.12 | First F | reeze | _ | |
| 26.1 | 0.20 | 0.18 | 24.1 | 0.08 | No data | |
| 28.9 | 0.33 | 0.43 | 27.1 | -7.50 | recorded | |
| 30.2 | 0.52 | 0.50 | 29.9 | -11.24 | | |
| 34.1 | 0.95 | 0.75 | 32.0 | -58.74 | | |
| 40.1 | 1.22 | 1.02 | 34.0 | -84.89 | | |
| 44.2 | 1.59 | 1.40 | 36.3 | -106.84 | | |
| 48.0 | 1.85 | 1.65 | 40.2 | -140.63 | | |
| 52.1 | 1.28 | 1.14 | 42.2 | -145.10 | | |
| 56.1 | 0.42 | 0.21 | 44.2 | -147.82 | | |
| 60.1 | 0.14 | 0.05 | 48.3 | -152.21 | | |
| 72.2 | 0.09 | 0.05 | Second | Freeze | | |
| 73.5 | 0.22 | 0.18 | 73.5 | -5.73 | | |
| 75.3 | 0.29 | 0.36 | 74.2 | -8.85 | | |
| 79.2 | 0.54 | 0.56 | 76.3 | -25.21 | | |
| 82.3 | 0.85 | 0.75 | 79.2 | -59.39 | | |
| 88.2 | 1.36 | 1.25 | 82.6 | -85.14 | | |
| 92.4 | 1.73 | 1.57 | 85.5 | -107.42 | | |
| 96.2 | 2.05 | 1.76 | 88.3 | -141.60 | | |
| | | | 91.4 | -145.67 | | |
| | | | 97.6 | -152.44 | | |

APPENDIX D. PRESSURE PLATE PERMEAMETER TEST RESULTS

Sample 1171 $\gamma_d = 1.742 \text{ Mg/m}^3$; $G_S = 2.70$

| Moisture Retensi | on Hydraulic Conductivity |
|------------------|---------------------------|
| Extraction | Extraction |
| Pressure W (wt) | Pressure k |
| (cm water) (%) | (cm water) (cm/hr) |
| 0 20.40 | 0 0.022000 |
| 50 19.08 | 8 0.004000 |
| 100 18.15 | 35 0.000400 |
| 200 17.53 | 164 0.000022 |
| 400 16.87 | 396 0.000019 |

<u>Sample 1206</u> $\gamma_d = 1.690 \text{ Mg/m}^3$; $G_s = 2.70$

| Moisture Retension | | | | | | | | |
|--------------------|--------|------------|--------|-----------|-----------|-----------|-----------|--|
| Extract | tion | Absorpt | tion | Extra | ction | Absor | ption | |
| Pressure | W (Wt) | Pressure | W (Wt) | Pressure | k | Pressure | k | |
| (cm water) | (%) | (cm water) | (%) | (cm water |) (cm/hr) | (cm water |) (cm/hr) | |
| 0 | 22.10 | 0 | 19.60 | 0 | 0.014000 | 0 | 0.000280 | |
| 50 | 21.80 | 100 | 18.32 | 25 | 0.003900 | 67 | 0.000011 | |
| 100 | 20.23 | 300 | 17.91 | 54 | 0.000180 | 264 | 0.000008 | |
| 200 | 19.14 | | | 168 | 0.000023 | | | |
| 400 | 18.77 | | | 370 | 0.000013 | | | |
| 700 | 17.66 | | | | | - | | |

Sample 1232 $\gamma_d = 1.837 \text{ Mg/m}^3$; $G_S = 2.71$

| Moisture Retension | | | | | Hydraulic C | conductivity | , | |
|------------------------|--------|------------------------|-------|-----------------------|----------------|-----------------------|----------|--|
| Extract | tion | Absorpt | tion | Extra | ction | Absor | ption | |
| Pressure (cm water) | W (wt) | Pressure (cm water) | | Pressure (cm water | k) (cm/hr) | Pressure (cm water | | |
| 0 | 17.40 | 0 | 16.08 | 0 | 0.000870 | 0 | - | |
| 50 | 16.87 | 100 | 15.00 | 62 | 0.000200 | 65 | 0.000016 | |
| 100 | 16.56 | 300 | 15.01 | 194 | 0.000026 | 300 | 0.000009 | |
| 200 | 16.10 | | | 390 | 0.000011 | | | |
| 400 | 15.17 | | | | | | | |
| 700 | 14,63 | | | | | | | |

APPENDIX D (CONT'D). PRESSURE PLATE PERMEAMETER TEST RESULTS

Class 3 Blended γ_d = 1.992 Mg/m³; G_S= 2.69

| Moisture Retension | Hydraulic Conductivity |
|--------------------|------------------------|
| Extraction | Extraction . |
| Pressure W (wt) | Pressure k |
| (cm water) (%) | (cm water) (cm/hr) |
| 0 13.30 | 0 2.200000 |
| 10 13.14 | 9 0.880000 |
| 20 12.20 | 10 0.120000 |
| 30 9.31 | 56 0.000044 |
| 50 8.33 | 200 0.000036 |
| 100 7.33 | |
| 200 7.21 | |
| 500 7.04 | |

Class 3 Stockpile $\gamma_d = 2.029 \text{ Mg/m}^3$; $G_s = 2.69$

| Moisture Retension | | | | | | | | |
|--------------------|---------------|---------------------|---------------|-----------------------|----------------|-----------------------|----------------|--|
| Extract | | Absorpt | ion | Extra | ction | Absor | ption | |
| | W (wt) (%) | Pressure (cm water) | W (wt) (%) | Pressure (cm water | k) (cm/hr) | Pressure (cm water | k) (cm/hr) | |
| 0 | 12.39 | 0 | 8.66 | 0 | 4.500000 | 0 | 0.250000 | |
| 10 | 9.63 | 100 | 6.14 | 40 | 0.000140 | 58 | 0.000100 | |
| 20 | 8.24 | 300 | 5.60 | 177 | 0.000071 | 300 | 0.000040 | |
| 50 | 7.30 | | | 293 | 0.000052 | | | |
| 100 | 6.49 | | | 490 | 0.000034 | | | |
| 200 | 5.99 | | | | | | | |
| 300 | 5.85 | | | | | | | |
| 500 | 5.67 | | | | | | | |
| 700 | 5.46 | | | | | | | |

Class 6 Blended γ_d = 1.839 Mg/m³; G_S= 2.79

| Moisture Retension | Hydraulic Conductivity |
|--------------------|------------------------|
| Extraction | Extraction |
| Pressure W (wt) | Pressure k |
| (cm water) (%) | (cm water) (cm/hr) |
| 0 18.01 | 0 4.700000 |
| 10 4.89 | 20 2.000000 |
| 20 3.74 | 30 1.100000 |
| 30 3.33 | 50 0.084000 |
| 50 2.52 | 100 0.000160 |
| 100 2.01 | 200 0.000028 |
| 200 1.53 | |
| 500 1.13 | |

APPENDIX D (CONT'D)

<u>Dense-graded stone</u> γ_d = 1.89 Mg/m³; G_S= 2.8

| Mc | Moisture Retension | | | Hydraulic Conductivity |
|------------|--------------------|---|----------|------------------------|
| Extract | tion | - | Extra | raction . |
| Pressure | W (wt) | | Pressure | re k |
| (cm water) | (%) | | cm water | er) (cm/hr) |
| 0 | 17.8 | | 0 | 0 5.54000 |
| 13 | 5.82 | | 8 | 8 0.07750 |
| 51 | 4.90 | | 46 | 6 0.00230 |
| 117 | 4.54 | | 113 | 3 0.00130 |
| 288 | 4.05 | | 283 | 3 0.00067 |
| 500 | 3.75 | | 500 | 0 0.00040 |
| 730 | 3.42 | | 740 | 0 0.00025 |

Taxiway A subbase $\gamma_d = 2.16 \text{ Mg/m}^3$; $G_S = 2.72$

| Mo | isture Retension | | uctivity | |
|------------|------------------|-----------|-----------|--|
| Extract | ion | Extra | ction . | |
| Pressure | W (wt) | Pressure | k | |
| (cm water) | (%) | (cm water |) (cm/hr) | |
| 0 | 9.54 | 0 | 2.75000 | |
| 25 | 7.22 | 28 | 0.07900 | |
| 50 | 6.53 | 80 | 0.00081 | |
| 100 | 5.97 | 192 | 0.00029 | |
| 200 | 5.74 | 360 | 0.00023 | |
| 300 | 5.65 | 550 | 0.00015 | |
| 400 | 5.56 | | | |
| 600 | 5.28 | | | |

APPENDIX E. UNFROZEN WATER CONTENT—MN/DOT MATERIALS

| <u>Temperature</u> | Gravimetric Water Content (%) | | | | | | |
|--------------------|-------------------------------|--------|--------|--------|---------|---------|---------|
| (-°C) | Sample | Sample | Sample | Sample | Class 3 | Class 6 | Class 6 |
| | 1171 | 1193 | 1206 | 1232 | | -No. 30 | +No. 30 |
| 0.05 | | | | | | | 30.9 |
| 0.16 | 17.1 | 26.7 | 19.7 | 14.1 | 4.4 | 4.1 | 2.3 |
| 0.20 | 15.4 | 15.9 | 17.5 | 13.0 | 3.9 | 3.0 | 1.4 |
| 0.22 | 14.9 | 15.3 | 17.0 | 12.4 | 3.6 | 2.8 | 1.4 |
| 0.26 | 13.8 | 14.3 | 15.9 | 12.3 | 3.6 | 2.2 | 0.9 |
| 0.34 | 13.1 | 12.7 | 14.7 | 11.2 | 3.2 | 2.0 | 0.9 |
| 0.40 | 12.8 | 12.6 | 14.4 | 11.0 | 3.1 | 2.0 | 2.1 |
| 0.40 | 12.8 | 12.6 | 14.3 | 11.3 | 3.1 | 2.0 | 2.1 |
| 0.59 | 11.0 | 10.3 | 12.6 | 9.4 | 2.5 | 1.5 | 0.9 |
| 0.67 | 11.1 | 10.2 | 11.8 | 9.3 | 2.1 | 0.9 | 0.2 |
| 0.73 | 10.6 | 10.0 | 11.7 | 8.6 | 1.6 | 0.9 | 0.2 |
| 0.74 | 10.2 | 10.0 | 11.5 | 8.6 | 1.7 | 0.7 | 0.5 |
| 0.82 | 10.0 | 9.8 | 11.5 | 8.5 | 1.7 | 0.7 | |
| 0.96 | 10.0 | 8.8 | 10.8 | 8.2 | 1.7 | 0.5 | |
| 1.07 | 9.5 | 8.7 | 11.1 | 8.1 | 1.7 | 0.7 | |
| 1.49 | 9.0 | 8.0 | 9.9 | 7.3 | 1.5 | 0.3 | |
| 2.22 | 8.7 | 7.7 | 9.4 | 6.4 | 0.9 | 0.1 | |
| 3.28 | 8.0 | 6.6 | 8.2 | 5.6 | 0.9 | 0.4 | |
| 4.32 | 7.1 | 6.0 | 7.7 | 5.5 | 0.7 | 0.1 | |
| 10.04 | 5.6 | 3.7 | 5.9 | 3.9 | 0.1 | | |
| Density (Mg | /m ³) | | | | | | |
| Wet | 1.94 | 1.83 | 1.75 | 1.96 | 2.24 | 2.30 | 2.20 |
| Dry | 1.48 | 1.32 | 1.23 | 1.53 | 1.97 | 1.85 | 1.70 |
| Water Conte | nt (%) | • | | | | | |
| Gravim. | 30.56 | 38.26 | 41.89 | 27.95 | 13.25 | 24.16 | 29.38 |
| Volum. | 45.37 | 50.50 | 51.62 | 42.87 | 26.14 | 44.70 | 49.88 |

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| pavement materials from the Mr conditions, and to provide input Procedure under development a | n/ROAD facility. The tests he necessary for modeling the at CRREL. This report describers limits, organic contents. | nelped to char materials wit ribes test rest, and compact | acterize the behave th the Mechanistic alts that define the ion, as well as hyd | acted various laboratory tests on ior of materials under season frost Pavement Design and Evaluation e physical characteristics, such as raulic properties, such as moisture wo subgrade samples and two base | |
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